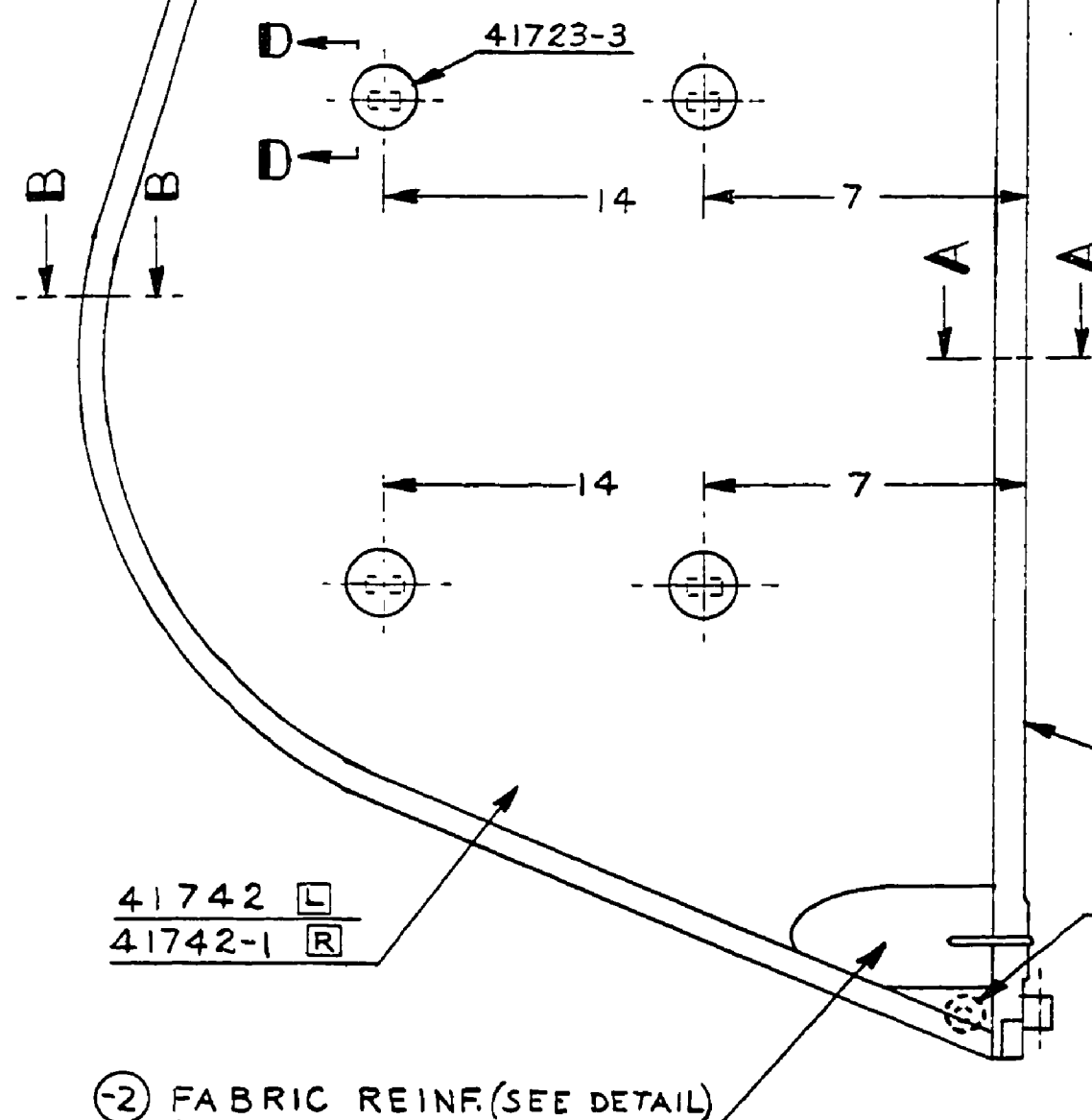


80122-53 DOPED TO  
OUTSIDE OF FABRIC

41313

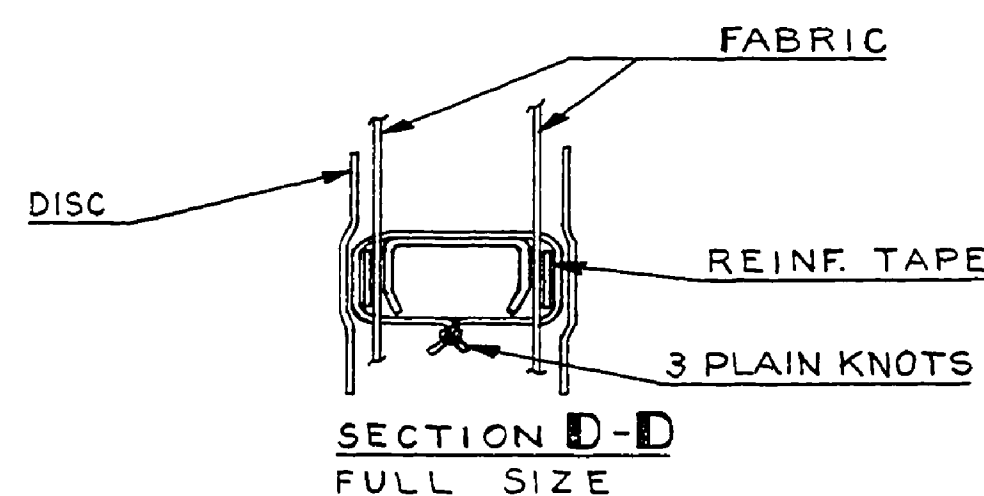
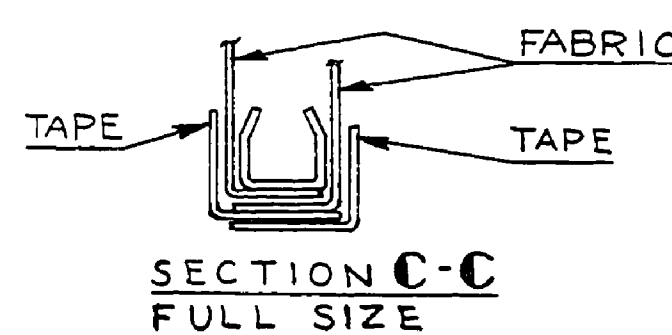


41742 [L]  
41742-1 [R]

(2) FABRIC REINF.(SEE DETAIL)

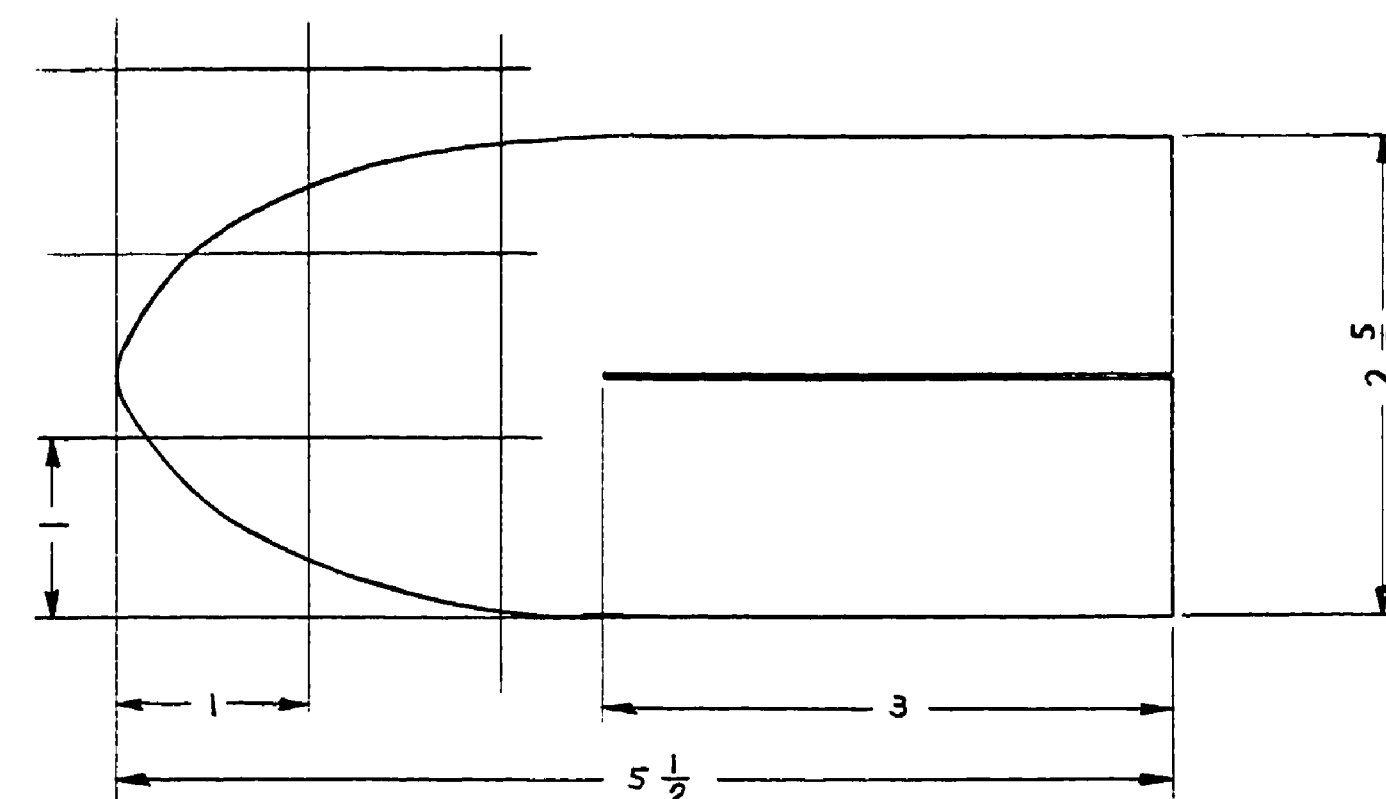
80122-53 DOPED TO  
OUTSIDE OF FABRIC

REINFORCEMENT TAPE

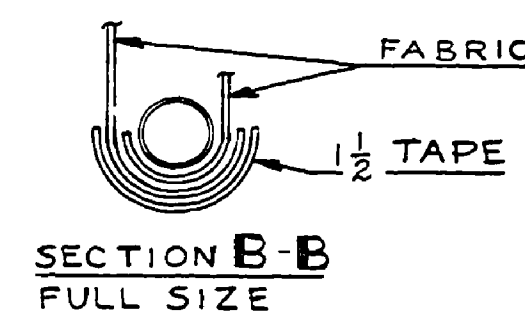
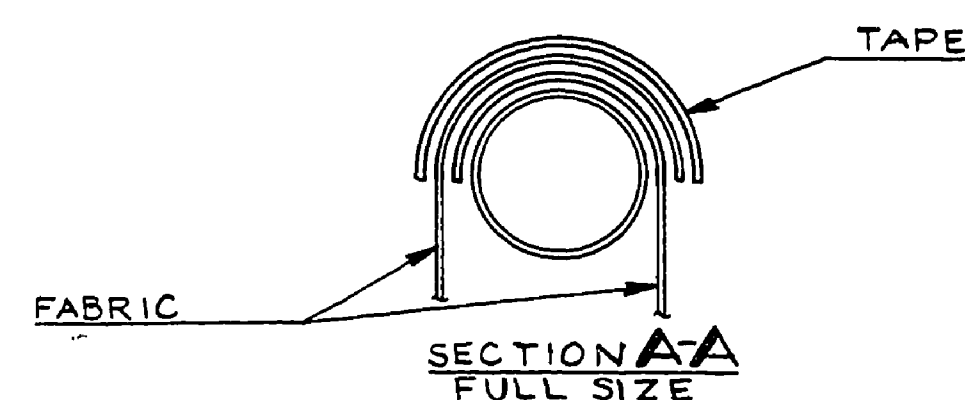


NOTE:

FABRIC DOPED TO FRAME AND OVERLAPPED SEAMS  
DOPED AND COVERED WITH PINKED TAPE AS SHOWN.  
(OVERLAP NOT LESS THAN 1 IN.)  
PARTS MARKED [L] USED ON LEFT SIDE ONLY.  
PARTS MARKED [R] USED ON RIGHT SIDE ONLY.



-2 DETAIL  
FULL SIZE



	1	84 L BARBOURS #7 STITCHING CORD
	14	3/8 x 3/4 HERRINGBONE WEAVE COTTON TAPE
	1	1 1/2 x 104 PINKED TAPE-SAE SPEC #AMS 3804
	1	2 x 100
80122-53	2	WASHER
41742-1	1	FABRIC ASSY
41742	1	
41723-3	14	DISC
41313	1	RUDDER ASSY.
-2	2	2 1/2 x 5 1/2 FABRIC-SAE SPEC #AMS 3806
PART NO.		NO. REQ.
FINISH-PIPER SPECIFICATION #10		DESCRIPTION
MANUFACTURING PRACTICES-PIPER SPECIFICATION #9		TOTAL WT.-LBS.
RUDDER ASSEMBLY- COVERED		
C. E. K. H. B. K.		41733
6-19-51 6-19-51		
DRAFTSMAN		CHECKER
STANDARDS		

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MODEL	PER PLANE	NEXT ASSEMBLY	SUP. BY
U	REDRAWN & REVISED	6-19-51	C.K.
LET.	REVISION	DATE	BY
PIPER AIRCRAFT CORP. LOCK HAVEN, PENNA.			

A810